

**Garant**

**Carbide boring bar E.. SDUCR 93°, for indexable inserts DC., right-hand,  
Shank Ø / insert size: 0408/04mm**


**Order data**

Order number	260318 0408/04
GTIN	4062406066307
Item class	21T

**Technical description**

Minimum pre-drill Ø $D_{min}$	5.6 mm
suitable indexable insert	DC.. 04T0..
Overall length L	80 mm
Centre offset $L_3$	3 mm
Clamping height $L_2$	7.5 mm
Insert size	4 mm
ISO code toolholder	E0408F SDUCR/L04
Pack of insert screws	269028 26
Neck width $L_4$	4 mm
Head length $L_1$	26 mm
Setting angle $\kappa$	93 degrees
Usable depth T	1.5 mm
Shank Ø $D_s$	8 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	8×D

Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX5	674248 TX5